

AERS series

Overview

- Special design for continuous (S1) or cyclic (S5) duty operation
- Stainless steel housing and motor adapter flange
- Stainless steel output shaft with key
- Standard with Food Grade lubrication
- Helical gear design
- Nominal torques:
 - T_{2N} : 9 Nm – 2000 Nm
- Ratios
 - 1-stage : 3 / 4 / 5 / 6 / 7 / 8 / 9 / 10 / 14 / 20
 - 2-stage : 15 / 20 / 25 / 30 / 35 / 40 / 45 / 50 / 60 / 70 / 80 / 90 / 100 / 120 / 140 / 160 / 180 / 200
 - * Only the AER050S, 2-stage offers 15 and 20 option.
- Low backlash
 - 1-stage : ≤ 10 arcmin
 - 2-stage : ≤ 14 arcmin
- High efficiency
 - 1-stage : $\geq 95\%$
 - 2-stage : $\geq 92\%$
- Easy mount
- Low noise
- Compact structure
- Sizes available: AER050S / AER070S / AER090S / AER120S / AER155S



Specifications

Model No.	StageRatio ¹	AER050SAER070SAER090SAER120SAER155S							
Nominal Output Torque T_{2N} Nm	1	3	9	36	90	195	342		
		4	12	48	120	260	520		
		5	15	60	150	325	650		
		6	18	55	150	310	600		
		7	19	50	140	300	550		
		8	17	45	120	260	500		
		9	14	40	100	230	450		
		10	14	40	100	230	450		
		14	-	42	140	300	550		
		20	-	40	100	230	450		
		2	15	14	-	-	-	-	
			20	14	-	-	-	-	
			25	15	60	150	325	650	
			30	20	55	150	310	600	
	35		19	50	140	300	550		
	40		17	45	120	260	500		
	45		14	40	100	230	450		
	50		14	60	100	230	650		
	60		20	55	150	310	600		
	70		19	50	140	300	550		
	80		17	45	120	260	500		
	90		14	40	100	230	450		
	100	14	40	100	230	450			
	120	-	-	150	310	600			
	140	-	-	140	300	550			
	160	-	-	120	260	550			
180	-	-	100	230	450				
200	-	-	100	230	450				
Max. Torque T_{2N}	Nm	1,2	3~200	60% of Emergency Torque T_{2NOT}					
Emergency Stop Torque T_{2NOT}	Nm	1,2	3~200	3 times of nominal output torque T_{2N}					
No Load Torque ²	Nm	1	3~20	0,33	0,44	0,77	1,98	2,53	
		2	25~2000,17	0,17	0,28	0,55	1,43		
Nominal Input Speed N_{1N}	rpm	1,2	3~200	5,000	5,000	4,000	4,000	3,000	
Max. Input Speed N_{1B}	rpm	1,2	3~200	10,000	10,000	8,000	8,000	6,000	
Backlash	arcmin	1	3~20	≤ 10	≤ 10	≤ 10	≤ 10	≤ 10	
		2	25~200	≤ 14	≤ 14	≤ 14	≤ 14	≤ 14	
Torsional Rigidity	Nm/ arcmin	1,2	3~200	3	7	14	25	50	
Max. Radial Load F_{2rB}	N	1,2	3~200	702	1,377	2,985	6,100	8,460	
Max. Axial Load	F_{2a1B}	N	1,2	3~200	350	630	1,300	2,400	4,000
	F_{2a2B}	N	1,2	3~200	390	765	1,625	3,350	4,700
Service Life ⁴	hr	1,2	3~200	20,000					
Efficiency	%	1	3~20	≥ 95 %					
		2	25~200	≥ 92 %					
Weight	kg	1	3~20	1.0	2.1	5.8	11.2	22.4	
		2	25~200	1.3	2.0	4.6	11.1	21.8	
Operating Temperature	°C	1,2	3~200	-10°C~+90°C					
Lubrication		1,2	3~200	synthetic gear grease (NYOGEL 792D)					
Degree of Gearbox Protection		1,2	3~200	IP65					
Mounting Position		1,2	3~200	all directions					
Noise Level ⁵ ($n_1=3000$ rpm, No Load)	dB(A)	1,2	3~200	≤ 61	≤ 63	≤ 65	≤ 68	≤ 70	

1. Ratio ($i = n_{in} / n_{out}$)
2. Measured at ratio 10 of 100, 20°C environmental temperature and 3000 rpm input speed
3. Applied to the output shaft center @ 100 rpm
4. S1 service life 10,000 hrs.
5. These values are measured by gearbox with ratio 10:1 (1-stage) or 100:1 (2-stage) at 3.000 rpm no loading
By less smaller than 10, the noise value would be 3~5 dB higher.

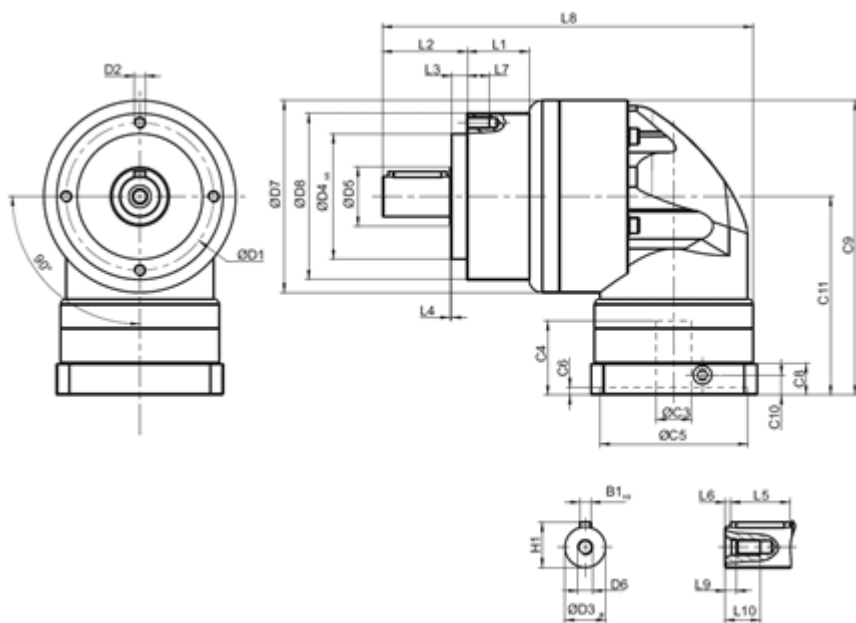
Inertia

Model No.	Stage	Ratio ¹	AER050	AER070	AER090	AER120S	AER155S
Massa Moment of inertia J ₁	1	3~10	0.09	0.35	2.25	6.84	23.4
		14	-	0.07	1.87	6.25	21.8
		20	-	0.07	1.87	6.25	21.8
	2	15	0.09	-	-	-	-
		20	0.09	-	-	-	-
		25~100	0.09	0.09	0.35	2.25	6.84
		120~200-	-	-	0.31	1.87	6.25

1. Ratio ($i=n_{in} / n_{out}$)

Sizes

AERS series 1-stage, ratio $i = 3\sim 20$

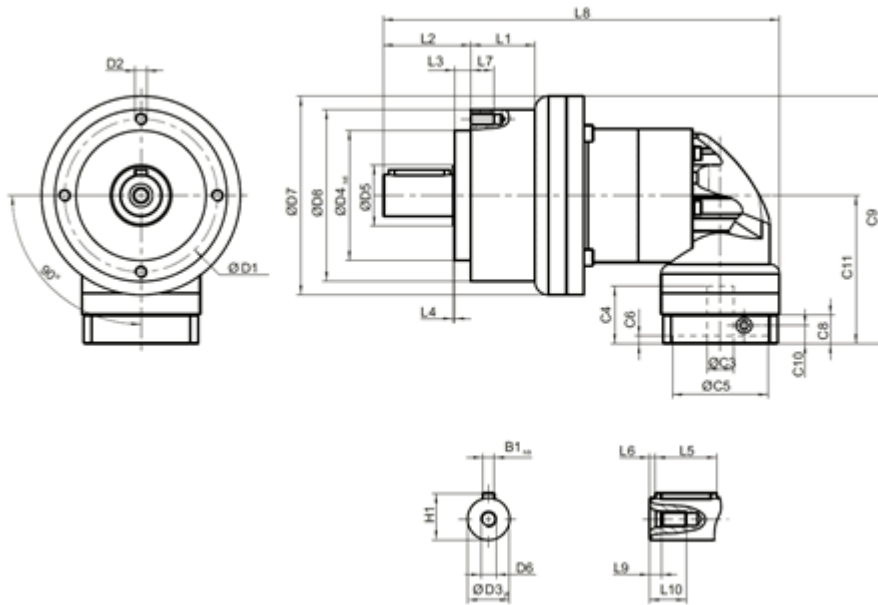


	AER050S	AER070S	AER090S	AER120S	AER155S
D1	44	62	80	108	140
D2	M4 X 0.7P	M5 X 0.8P	M6 X 1P	M8 X 1.25P	M10 X 1.5P
D3 _{j6}	12	16	22	32	40
D4 _{h6}	35	52	68	90	120
D5	22	22	30	40	75
D6	M4 X 0.7P	M5 X 0.8P	M8 X 1.25P	M12 X 1.75P	M16 X 2P
D7	53	70	104	130	162
D8	50	70	90	120	155
L1	--	--	33.5	38	50
L2	24.5	36	46	70	97
L3	4	6.5	8.5	17.5	15
L4	1	1	1	1.5	3
L5	14	25	32	40	63
L6	2	2	3	5	5
L7	8	10	12	16	20
L8	115.5	148.5	201	252	324.5
L9	4.5	4.8	7.2	10	12
L10	10	12.5	19	28	36
C3 ³	≤11	≤14 / ≤16	≤19 / ≤24	≤32	≤38
B1 _{h9}	4	5	6	10	12
H1	14	18	24.5	35	43

1. C1~C10 are motor specific dimensions.

2. AER050S ratio 5:1 and 10:1 offers C3 ≤ 12mm option; AER070S ratio 5:1 and 10:1 offers C3 ≤ 16mm option; AER090S ratio 5:1 and 10:1 offers C3 ≤ 24mm option

AERS series 2-stage, ratio $i = 25 \sim 200$



	AER050	AER070	AER090	AER120	AER155
D1	44	62	80	108	140
D2	M4 X 0.7PM5 X 0.8P	M6 X 1P	M8 X 1.25P	M10 X 1.5P	
D3 _{j6}	12	16	22	32	40
D4 _{h6}	35	52	68	90	120
D5	22	22	30	40	75
D6	M4 X 0.7PM5 X 0.8P	M8 X 1.25P	M12 X 1.75P	M16 X 2P	
D7	53	70	104	130	162
D8	50	70	90	120	155
L1	--	--	33.5	38	50
L2	24.5	36	46	70	97
L3	4	6.5	8.5	17.5	15
L4	1	1	1	1.5	3
L5	14	25	32	40	63
L6	2	2	3	5	5
L7	8	10	12	16	20
L8	142.5	167.5	210	283	358
L9	4.5	4.8	7.2	10	12
L10	10	12.5	19	28	36
C1 ⁴	46	46	70	100	130
C2 ⁴	M4 X 0.7PM4 X 0.7P	M5 X 0.8P	M6 X 1P	M8 X 1.25P	
C3 ⁴	≤11	≤11 / ≤12	≤14 / ≤15.875 / ≤16	≤19 / ≤24	≤32
C4 ⁴	30	30	34	40	50
C5 ⁴ _{G6}	30	30	50	80	110
C6 ⁴	3.5	3.5	8	4	5
C7 ⁴	48	48	60	90	115
C8 ⁴	19.5	19.5	19	17	19.5
C9 ⁴	100.5	109	133.5	172.5	215
C10 ⁴	13.25	13.25	13.5	10.75	13
C11 ⁴	74	74	81.5	107.5	134
B1 _{h9}	4	5	6	10	12

1. C1~C10 are motor specific dimensions.
2. AER050S ratio 5:1 and 10:1 offers C3 \leq 12mm option; AER070S ratio 5:1 and 10:1 offers C3 \leq 12mm option; AER090S ratio 5:1 and 10:1 offers C3 \leq 15,875mm en ? 16mm optie; AER120S offers C3 \leq 24mm option