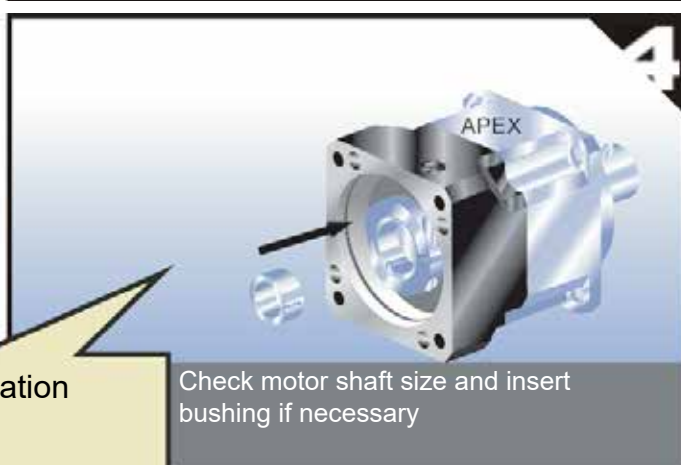
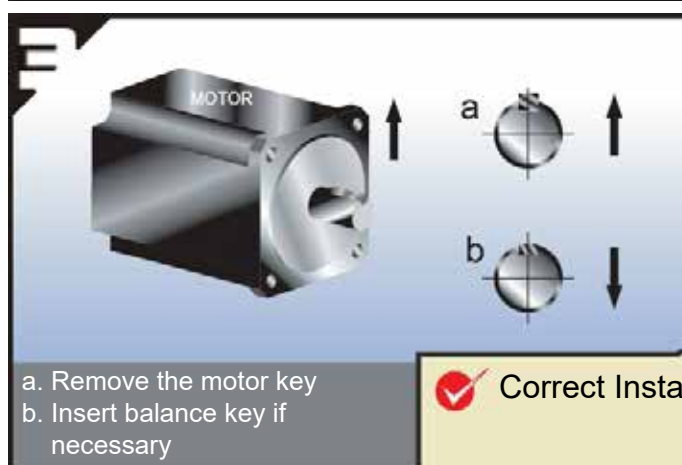
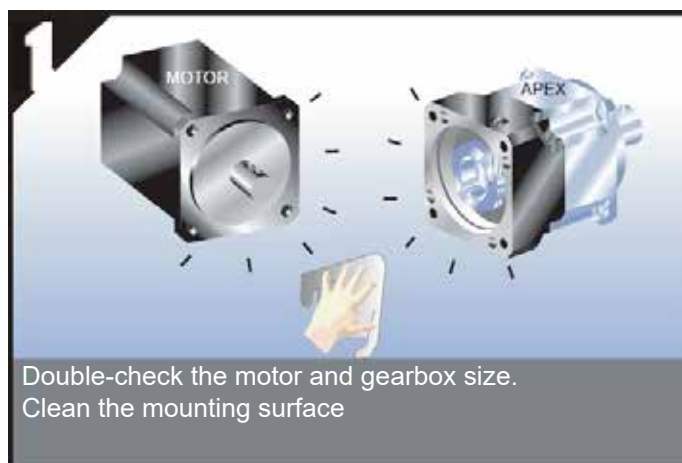


Motor mounting instruction AF series



Correct Installation

When installing on flatted shafts, be sure to align the collet gap over the flat and the set collar bolt perpendicular to the flat

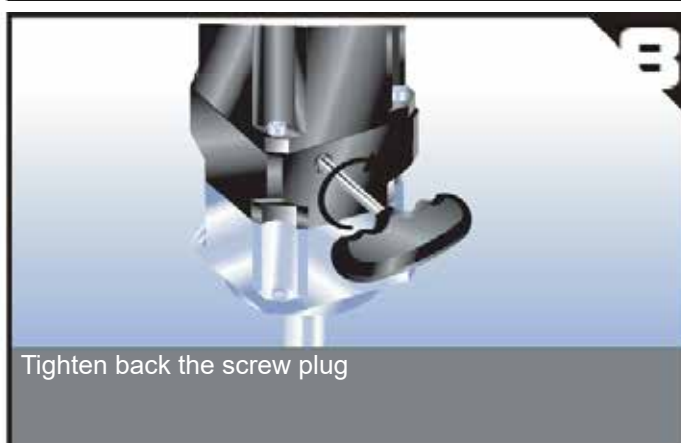
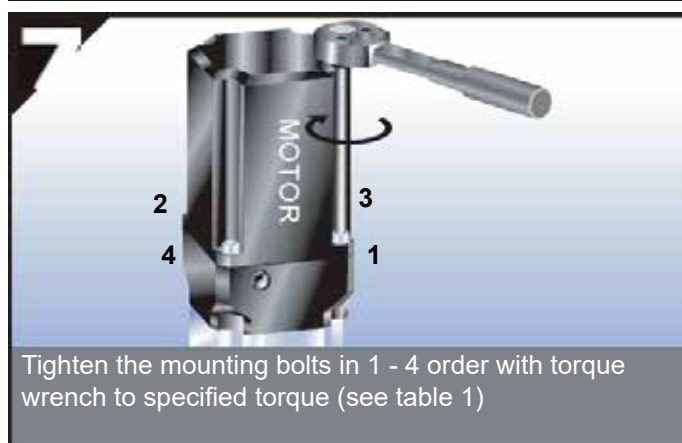
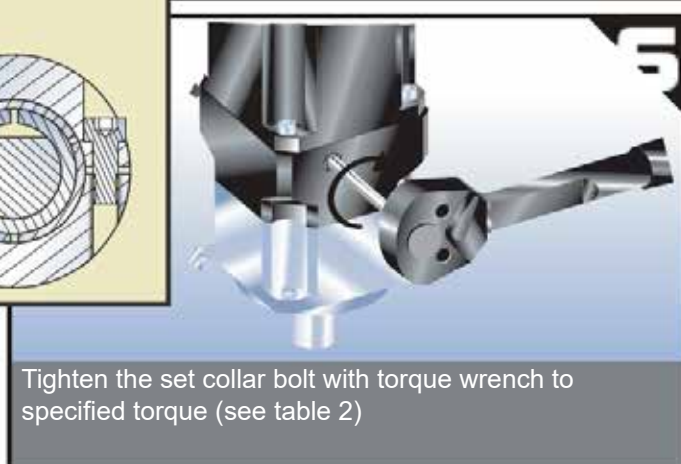
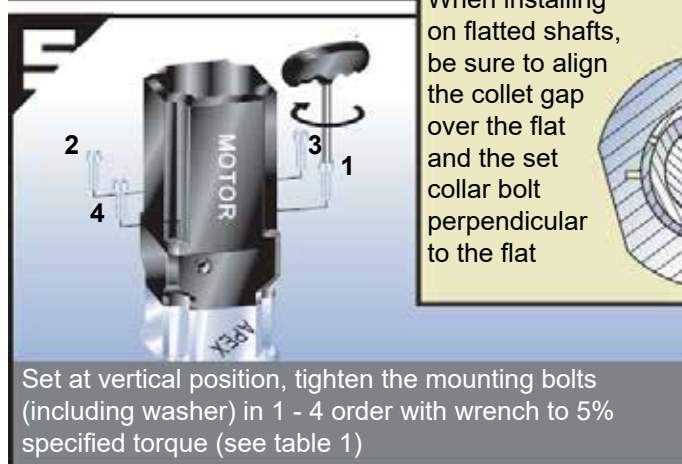
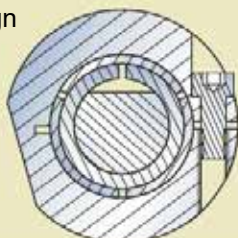




Table 1 Tightening torque recommended for motor mounting bolt

Bolt size	Width across flat	Strength 8.8 Tightening torque		Strength 10.9 Tightening torque		Strength 12.9 Tightening torque	
	[mm]	[Nm]	[In-lbs]	[Nm]	[In-lbs]	[Nm]	[In-lbs]
M3 x 0.5P	2.5	1.3	12	1.8	16	2.1	19
M4 x 0.7P	3	3	27	4.1	37	4.9	44
M5 x 0.8P	4	6.1	55	8.2	73	9.8	87
M6 x 1P	5	11	98	14	124	17	151
M8 x 1.25P	6	25	222	34	302	41	364
M10 x 1.5P	8	49	434	67	594	80	709
M12 x 1.75P	10	85	753	116	1028	139	1232
M14 x 2P	12	137	1214	186	1648	223	1976
M16 x 2P	14	210	1860	286	2534	343	3038

Table 2 Tightening torque recommended for set collar bolt

Gearbox size		Motor shaft diameter	Bolt size	Width across flats	Tightening torque	
		[mm]	[mm]	[mm]	[Nm]	[In-lbs]
AE050	1-Stage	≤ 11	M3 x 0.5P x 8L	2.5	2.1	19
	2-Stage	≤ 11	M3 x 0.5P x 8L	2.5	2.1	19
AE070	1-Stage	≤ 14	M4 x 0.7P x 12L	3	4.9	44
	2-Stage	≤ 11	M3 x 0.5P x 8L	2.5	2.1	19
AE090	1-Stage	≤ 19	M5 x 0.8P x 14L	4	9.8	87
	2-Stage	≤ 14	M4 x 0.7P x 12L	3	4.9	44
AE120	1-Stage	≤ 32	M6 x 1P x 16L	5	17	151
	2-Stage	≤ 19	M5 x 0.8P x 14L	4	9.8	87
AE155	1-Stage	≤ 38	M8 x 1.25P x 20L	6	41	364
	2-Stage	≤ 32	M6 x 1P x 16L	5	17	151
AE205	1-Stage	≤ 48	M10 x 1.5P x 25L	8	80	709
	2-Stage	≤ 38	M8 x 1.25P x 20L	6	41	364
AE235	1-Stage	≤ 55	M12 x 1.75P x 30L	10	139	1232
	2-Stage	≤ 48	M10 x 1.5P x 25L	8	80	709

Note: Bolts can be tightened up to 20% higher for increased holding torques

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